



# RAPID SETTING ANCHORING EPOXY

◆ The Pro's Choice Since 1936



Sakrete® Rapid Setting Anchoring Epoxy is a two-component epoxy compound used to anchor bolts or other metal objects in concrete and masonry. A rapid setting material that can be used in vertical or horizontal applications. Its rapid set allows for use in walls with minimal run-out.

## Features:

- Fast cure epoxy
- Exceptionally strong and hard once cured
- Solvent-free with no volatile components
- Will not shrink upon curing
- Ready to use

## Use For:

- Anchoring and bonding applications
- Grouting dowel bars for concrete repairs
- Bonding to hardened concrete
- Filling holes, pits and cracks

## Technical Data:

Uncured Properties	Results
Form	Two-part paste
VOC Content	0 gram/liter
Density	9.8 lb/gal (1.17 g/cm <sup>3</sup> )
Mix ratio, base to curing agent	1:1
Working time at 75°F (24°C)	16 min.
Working time at 100°F (43°C)	8 min.

Compressive Strength - 10,000 psi (69 MPa)  
 Compressive Modulus - 460,000 psi (3.17 GPa)  
 Pullout Strength ASTM E488 - 28,400 psi (196 MPa) in 24 hours  
 (5/8" threaded rod 5-5/8" deep)

## Color:

Gray

## Preparation:

1. To achieve optimum performance, surfaces and holes should be dust-free and cleaned of all surface contaminants such as grease, oil, water, or dirt.

2. Scuffing, wire brushing, or sanding the surface prior to cleaning helps insure a good bond. Care should be taken to remove all loose debris from the drilled hole using a suitable blower or vacuum before applying.

## Application:

1. For best results use a caulk gun with a minimum 12:1 mechanical power. Inexpensive guns will not push the material through the nozzle.
2. Load the cartridge assembly into a caulking gun.
3. Unscrew the cartridge cap and remove the nozzle plug.
4. Attach the static mixer nozzle. Dispense mixed paste to waste until an uniform color is achieved (at least 5 mL) and then directly onto the work surface or into the pre-cleaned hole.
5. When filling holes, start from the back; be careful not to leave any air pockets or voids while filling. Use the mixed paste within 20 minutes or insert the bolt into the filled hole within 5 minutes of application.

## Curing:

1. Cure time to ultimate strength is 10 hours at 75°F (24°C) and 8 hours at 110°F (43°C).
2. Actual cure time is affected by temperature and product amount used: higher temperatures and larger volumes of material used cure faster.

## Precautions:

Application temperatures range should be between 40°F (4°C) and 110°F (43°C). When ambient temperature falls below 70°F (21°C), condition the adhesive to 70 - 75°F (21 - 24°C).

- Does not adhere to PTFE, polyethylene, or polypropylene.
- For anchoring applications, concrete should be a minimum of 21 days old prior to anchor installation.
- Not recommended for any application where there may be a sustained tensile load, including overhead applications.

*NOTE: Proper application and installation of all Sakrete products are the responsibility of the end user.*

## Safety:

READ and UNDERSTAND the Safety Data Sheet (SDS) before using this product. WARNING: Wear protective clothing and equipment. For emergency information, call CHEMTREC at 800-424-9300 or 703-527-3887 (outside USA).

**KEEP OUT OF REACH OF CHILDREN.**

## Limited Product Warranty:

The manufacturer warrants that this product shall be of merchantable quality when used or applied in accordance with the manufacturer's instructions. This product is not warranted as suitable for any purpose other than the general purpose for which it is intended. This warranty runs for one (1) year from the dates the product is purchased. ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ON THIS PRODUCT IS LIMITED TO THE DURATION OF THIS WARRANTY. Liability under this warranty is limited to replacement or defective products or, at the manufacturer's option, refund of the purchase price. CONSEQUENTIAL AND INCIDENTAL DAMAGES ARE NOT RECOVERABLE UNDER THIS WARRANTY.